Workshop Information

In this hands-on workshop, you will learn the step-by-step procedures for accurately setting up production moulders and properly grinding profile knives. In the classroom, time will be spent focusing on basic moulder theory and principles that impact machining quality. You will then apply the knowledge gained in the classroom through hands-on practice on industrial machines in our state-of-the-art facility.

*To better facilitate hands-on learning, this workshop is limited to six participants.

Who Should Attend?

Moulder Technician Trainees, Grinderman Trainees, Sales Representatives, Production Supervisors, Plant Managers or others that deal with the machining quality of wood products.

Location

Northcentral Technical College Antigo Campus Wood Technology Center of Excellence 312 Forrest Avenue, Antigo, WI, 54409

Instructor Information

Travis Allen Program Director, Wood Technology Northcentral Technical College



Agenda

Tuesday, March 24

8:00 a.m. - 5:00 p.m.

Theories & Principles That Impact Machining Quality

- Basic Tool Geometry
- Tooling Material and Types of Tooling
- Machining: Surface Quality and Stock Removal
- **Moulder Configurations**
- Moulder Calibration
- **Knife Grinding Principles**
- Profile Grinder Set-Up
- Knife Stock and Cutterhead Selection
- · Straight-knife Grinding

Wednesday, March 25

8:00 a.m. - 5:00 p.m.

Hands-on Training

- Precision Measurement: Axial and Radial
- Moulder Set-up: S4S
- Profile Grinding: Casing
- Moulder Set-up: Casing

Thursday, March 26

8:00 a.m. - 5:00 p.m.

Hands-on Training

- Profile Grinding: Casing Moulder Set-up: Casing
- Profile Grinding: Hardwood Flooring
- Moulder Set-up: Hardwood Flooring
- Wrap-up

Mail registration form with payment to: Northcentral Technical College, Attn: Continuing Education, 1000 W. Campus Drive, Wausau, WI 5440

Black, not Hispanic_

White,not Hispanic_

_Native Hawaiian/other Pacific Islander

Race/Ethnicity:

American Indian

Social Security Number

Expiration Date

Security Code:

I'm interested in the following classes (insert class number):

_MasterCard

Home Phone

The following information is not required, but will help us identify your records should you need an official transcript of attendance. It is kept confidential. Aggregate data on race/ethnicity and high school attendance is used for state and federal funding purposes. Though your response is optional, it is very much appreciated. or Student ID Number

Credit Card Number:

Zip code

Middle Initial

Email Address

Birthdate

First Name

Registration Form

City

Registration Information

\$700 per student Fees include workshop material, reference binders and daily coffee and donuts.

How to Register

Mail

Online

Send check or money http://bit. order with completed ly/Moulderregistration form to: Spring-2020 Northcentral **Technical College**

Attn: Registration 1000 W. Campus Drive, Wausau, WI 54401

Phone

715.675.3331, option 1 Toll free 888.682.7144, Ext. 5861.

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For More Information

Contact Continuing Education at 715.803.1034 or 888.682.7144, Ext.1034 or ce@ntc.edu

Hotel Information

Super 8 Hotel 715.623.4188 535 Century Avenue, Antigo

A room with two queen beds and light housekeeping services during the week. A full breakfast consisting of cereal, breakfast sandwiches, oatmeal and pastries is provided.

Holiday Inn Express 715.627.7500 2407 Neva Road, Antigo

A single room with two queen beds for single or double occupancy. A full hot breakfast plus cereal, fruits and pastries is provided.

3512 Northcentra

Moulder Set-up & Knife Grinding Workshop

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Moulder Set-up & Knife Grinding Workshop



March 24 - 26, 2020 - Antigo, WI